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Application Note on Entering and Setting a Calibration Program For the Philips XL+ Battery June 12, 2015 By: Gary Kwok, Cadex Applications Engineering

## ABSTRACT

The Philips XL+ battery (PN# 98903167281) has a SMBus fuel gauge which requires periodic calibration. This application note will provide detailed steps on the setup of the calibration program, on a stand-alone C-Series battery analyzer. Implementation of the program will be done via Cadex adapter PN# 07-111-5811.

Users with BatteryShop, can download and import the custom program from our website <u>www.cadex.com</u>. Calibration can only be done on the C-Series analyzers. Older version analyzers will not be compatible. Identification of a C-Series analyzer can be done via the serial number (the first four characters will start with C72C0#, C74C0#, C7EC0#).



#### A. Custom Program

- On the battery analyzer, navigate to the Custom Programs option (Menu -> Program Settings -> Custom Programs).
- Select one of the four custom programmable slots (by default the system will show the first slot "Custom1").
- 3. Each custom program is divided into 6 phases, with the 6<sup>th</sup> phase being the DONE phase. Using the right and left arrow keys, navigate between the different categories. You can adjust the value/settings by using the up and down key. Adjust the settings to the following:

PHASE 1

CYCLE 1, Charge for 0h, 0m, 0s @ 91% CYCLE 2, Rest for 2h, 5m, 0s TEST Skip test TRUE THEN goto Next Phase FLASE ELSE goto Next Phase

### PHASE 2

CYCLE 1, Discharge for 0h, 0m, 0s @ 100% CYCLE 2, Rest for 5h, 5m, 0s TEST Skip test TRUE THEN goto Next Phase FLASE ELSE goto Next Phase

#### PHASE 3

CYCLE 1, Charge for 0h, 0m, 0s @ 91% CYCLE 2, Rest for 2h, 5m, 0s TEST Skip test TRUE THEN goto Next Phase FLASE ELSE goto Next Phase

#### PHASE 4

CYCLE 1, Discharge for 0h, 0m, 0s @ 100% CYCLE 2, Rest for 5h, 5m, 0s TEST Skip test TRUE THEN goto Next Phase FLASE ELSE goto Next Phase

#### PHASE 5

CYCLE 1, Charge for 0h, 0m, 0s @ 100% CYCLE 2, Skip Cycle TEST IF Target Capacity Not Met

# TRUE THEN FAIL FLASE ELSE goto Next Phase

PHASE DONE

CYCLE 1, Ready - No Charge

- 4. Once programming is done, press Enter. The system will ask for a custom program name. Adjust the values to show "XLp Cal" and press Enter.
- 5. The saved custom program will now be listed under the Advanced tests.

## B. Programming the XL+ Adapter (PN# 07-111-5811)



The XL+ adapter (PN# 07-111-5811) comes pre-programmed with C1 set to Charge. To set C2 to calibration the XL+ battery, enter in the following program and C-Code:

Test Program (Pgm): XLp Cal

Chemistry	: Li
Cell : 4	(14.40V)
mAh :	6600
Charge	: 0.17C
Discharge	: 0.09C
Trickle Charge	:
Recondition	:
Cap. Offset	: 0%
Temp. Sensor	: 5°C - 45°C
End of Discharg	ge: 3.10V/Cell
End of Charge	: 0.01C
Max. Charge	: 4.20V/Cell
Max. Standby	: 4.05V/Cell

It is import to have both the custom program and C-Code programmed correctly to properly calibrate the XL+ battery. Please contact Cadex at <a href="mailto:service@cadex.com">service@cadex.com</a> or at 1-800-565-5228, regarding any questions.

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